

# TECHNICAL DATA

## **GALMET SPRAYPAINT PRIMER**

### **Fast-dry metal primer**

#### **Description**

**Galmet Spraypaint Primer** is a fast-dry, easy sanding metal primer. It is formulated to provide superior adhesion to a range of metal surfaces and provides an excellent base for **Galmet Spraypaint** topcoat.

#### **Areas of Application**

- Industrial structures
- Machinery and implements
- General fabrication primer
- Fences and gates

#### **Features**

- Fast dry
- Easy sanding
- Colours – red and grey
- Primer for **Galmet Spraypaint**

#### **Directions for Use**

##### Surface Preparation

- The surface should be clean and dry, free of rust and debris.
- Thorough abrading, sanding or grinding is recommended.

##### Application

- **Galmet Spraypaint Primer** is fast drying and best spray applied.
- When spraying, use minimum thinners to achieve an even spraying pattern.
- Small areas may be brushed without thinning.
- When dry, a light sanding will improve the gloss of the topcoat.
- Aerosol – apply with smooth even strokes holding the can approximately 25cm from the surface. First apply mist coat then build up opacity by applying a number of light coats several minutes apart.

#### **Application Data**

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|------------------|--|
| Mixing:          | Stir thoroughly with a flat stirrer before use and during use.   |
| Thinning:        | Brush – not necessary<br>Spray – thin with <b>Galmet Enamel Spray Thinner 300C</b><br>Recommended ratio 10-15% |
| Clean Up:        | <b>Galmet Enamel Spray Thinner 300C</b>  |
| Spray Equipment: | Binks model 230 gun. Material nozzle 071. Needle valve. Stainless steel 18 01 23. Air nozzle 66 STI.           |
| Dry Time:        | Touch – 5-8 minutes<br>Recoat – 4 hours minimum  |

The information enclosed in this Technical Bulletin is as up to date and correct as possible as at the time of issue. The data provided in this Technical Bulletin should be used as a guide only, as the performance of the product will vary depending on differing operating conditions and application methods.

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